

CRYOGENIC NATURAL GAS PROCESSING FACILITY IN TEXAS

PROJECT HIGHLIGHT

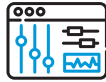
Scope Overview

OPD provided engineering, design, procurement and construction of a grassroots, custom designed 1.1 BSCFD Rich Gas Cryogenic Expander Plant in Texas. The scope included full design and EPC services for everything from concept to start-up and from fence-to-fence. The project totaled more than 1.3MM field man hours from start to finish.

By The Numbers

**225,000**

LINEAR FEET OF PIPE

**7,000**

I/O

PLANT RESIDUE COMPRESSION
UTILIZED TURBINE DRIVEN
CENTRIFUGAL COMPRESSORS**~375,000**

FIELD WELD INCHES

**~1,300,000**

LINEAR FEET OF CABLE

**>450,000**MAN HOURS WITH NO
RECORDABLE INCIDENTS**>14,000**

YARDS OF CONCRETE

**~2,000**

TONS OF STEEL